

## Optimization of the Multilayer Energy efficiency OLED for Customizable Electronics Application's

Sunil Kumar Yadav<sup>1\*</sup>, Hari Om Sharan<sup>2</sup>, C. S. Raghuvanshi<sup>2</sup>

<sup>1</sup>Department of Electronic & communication Engineering, Faculty of Engineering & Technology, Rama University, Kanpur, U.P India

<sup>2</sup>Department of computer Science, Faculty of Engineering & Technology, Rama University, Kanpur, U.P India

\*Corresponding [Autsunilex2015@gmail.com](mailto:Autsunilex2015@gmail.com)

**Abstract:** In this Research Paper of the Organic light Emitting diode performance on electro-luminescence postulates, Organic light Emitting diode is industrially convenient due to its low power consumption; it may be utilized as a display. The paper objective is design a high efficiency OLEDs, addressing both electrical and optical facet. The tool, Silvaco TCAD is being used to measure the luminescence intensity of bi-layer and triple-layer OLED technologies. The electrical and optical aspects of 2-layer and 3-layer OLEDs, similarly luminescence power versus anode voltage and current value, while also exciton state, have been modeled. The operational distribution about Langevin recombination inside complexes, as well as the physical design, technologies, and concepts of OLED, have been investigated.

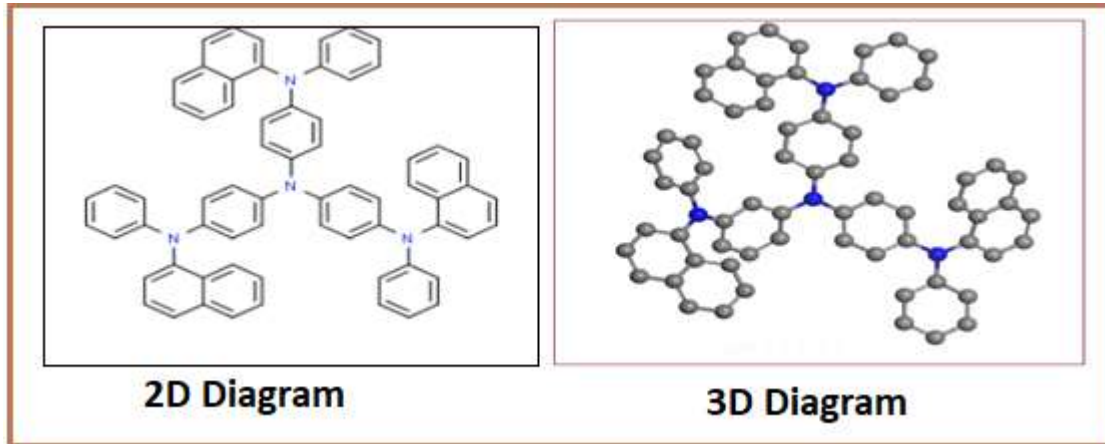
**Keyword:** Efficiency improvement of Bi-layer and triple layer OLEDs, ATLAS in TCAD, & Multilayer.

### 1. Introduction:

As we know current time electronic application devices is popular which is based on organic materials and used in current research areas. Electronic application devices have multiple advantages where we use organic light emitting diodes (OLED). It has several advantages in comparisons of inorganic diodes[1]. This is proving that, it is withal bendable, dime-store and brighter. It is higher responsive to other devices. We have many devices which are based on OLED and it is used in GPS navigations, flexible TV display, portable media player and many electronic application devices because of its thin in physically and higher responsive nature. Is therefore implemented with Samsung Motorola, Nokia, LG, as well as Sony Ericsson devices [2].

The aim of this research provides an efficient design of high response triple layer OLED by the use of (TCAD) by Silvaco [3]. A details examination of Organic Light Emitting Diode uses both bi-layer and triple layer structure. This paper provides the optical and electrical architectural elements of OLEDs. This research analyzed the organic surfaces, energy level management, electrical design and other all level aspect of charge injection. In this work adopted high work function anode (ITO) using injects charge carriers within the OLEDs. The objective of this research is to combine the work function of the anodes including emission layer and come up with a new design for a new OLED structure. According to optical design, to decrease light trapping in various modes with the help of optical electric field distribution all throughout Triple layer OLED implement such as glass mode and substrate mode. Electrons from the cathode are injected into the LUMO when the electrodes are charged and holes generate from the anode, and it's injected into the HOMO. When spontaneously light emission decays radiative to the ground state recombine, a new exciton is established. Inorganic materials are more expensive than those that are organic. OLEDs is the organic materials, this materials attract the researchers due to new technology and its fast responsive nature. Using the Computer Aided Design (TCAD) tool, simulating and Modeling these instruments to understand their processes and behaviors, it is highly helpful to design structure. Due to the physics and performance of organic OLEDs differ significantly from those of inorganic OLEDs. Langevin, Poole-Frenkel Mobility and the Hopping Models Recombination model are among the organic models required for OLEDs.

The proposed work describes the implementation of Bi-layer and Triple layer OLEDs using unique natural materials that come in several of sizes, functionalities, and functions. Emission Layer is made up of three layers: the fist layer is Transport of hole surface, second layer Hole Transport surface, and the third layer Transport of electron surface. For something like Bi-layers (1-NAPHDATA), therefore the Hole exchange surface is 4, 4', 4"- tris (N-(1- naphthyl) - N-phenylamino)-triphenylamine (1-Naphdata) and Electron interchange layers of Alq<sub>3</sub> tris(8- hydroxyquinoline) aluminium.



**Fig.1** Structure Diagram Of Two Dimensional & Three Dimensional (1-Naphdata) Materials.

Tris(N-(1-naphthyl)-N-phenylamino)-N-phenylamino)-N-phenylamino)-N-phenylamino)-N-phenylamino)-N-phenylamino)-N-phenylamino)-N-phenylamino)-N-phenyl - Hole infusion layer, fig.1 of triphenylamine (1-Naphdata), N, N'- di(naphthalen-1-yl) This same Hole exchange layer is N,N'- diphenylbenzidine(-NPD), whereas the Emission layer is Alq<sub>3</sub> tris(8-hydroxyquinoline) aluminum. ITO and LiF / Al cathodes were used to implant the natural layers. ITO would be a infusion-hole layer, although LiF / Al are indeed an infusion-electron surface. The OLED simulation process incorporates the mechanism's structure, physical miniature, and calculating the movement of Langevin recombination. Equation are provides general insights about OLEDs Langevin recombination rate in (e), their device structure, material used for design and functioning standards. Physical modeling and quality testing of OLEDs as well as the electrical and optical properties that are charges carrier Poole-Frenkel (a), (b).

## 2. WORKING OF EMITTING LIGHT USING ORGANIC LAYER / MATERIALS

We analyze Manipulation of hole in transport layer and single layer OLEDs presentation of electron transport layer [10]. Semiconductor-OLEDs were being used to appraise various available structures and compare them to the reference structure. As a cathode, the Reference Structure was formed between two EML blue fluorescence emitters (the BFE) using poly (3,4-ethylenedioxythiophene) - poly(styrene sulfonate) (PEDOT-PSS) & lithium fluoride / aluminum ( LiF / Al ). We know the ideal thickness of BFE is 5nm. The reference structure's maximum luminance was 29.613cd/m<sup>2</sup> and current density 1.55310s mA/cm<sup>2</sup>, at a 9.5V applied voltage; this result was chosen as the surviving prototype device.

Inside one pattern, the HTL was implemented as NPB, and the NPB findings revealed with the intention of the finest thickness was 1nm at 10V, with a luminance of 49543cd/m<sup>2</sup>, which was higher than the device's reference luminance at the same applied voltage. In this pattern the NPB implemented by the HTL and it's found the finest thickness which is 1 nm at 10V, and also found the luminance which is 49543cd/m<sup>2</sup>. This detail was higher than the device's reference luminance when we applied the same voltage. The higher percentage of the luminance is 60%. These designs take the low operating voltage that is less than 4 volts. In this design prove that ETL and HTL not reduce the voltage when it's working. But in this process efficiency of the current is approx increase with the 20% [11]. This research provided on the conducting polymers poly (3, 4- ethylenedioxythiophene) : poly (styrene sulfonate) (PEDOT: PSS) slight layer as the (OLEDs) implementations simple anode wrapper ethanol, sulfuric corrosive, (CH<sub>3</sub>)<sub>2</sub>CO, Ethylene glycol.

The PEDOS : PSS pattern was turn over on the a PET platform after appropriate annealed in Oxygen plasma for a 10 minutes of 3000 rpm was particular as the Pivot speed. In the manufacture vapours was exposed to the turn-covered film. The RMS offensiveness had also been improved after pretreatment, and the contiguity region between the PEDOT: PSS film and the organic surface were substantially enhanced, demonstrating that charge infusion amongst the PEDOT: PSS layers are preferable to that of the organic layers.

In this manner, the adaptive of the OLEDs are dependent on the PEDOT: PSS. [3] Used standard two dimensional (2D) advanced innovations to show a link between both the specifications of mono-layers, doubling layers, and multi-layered OLEDs. First and foremost, a convinced size and structure were defined. There are also controlling of the model, and the parameters were extracted when the operational predisposition was implemented throughout the period spent

reenacting the ATLAS. The outcome was estimated using the Langevin recombination test with appropriate limit conditions. It's simple to make a contraption monolayer utilizing ITO and MEH-PPV. This monolayer organic light emitting diode has a radiant efficiency of 1.5 Cd/An a present efficiency of 250 A/m<sup>2</sup> when evaluated. (ITO/TPD/Alq<sub>3</sub>)/Al was present in the light-transmitting organic bi-layers. Organic layers are found in the ETL and HTL of bi-layer OLEDs. Electron transport layer (ETL) be interconnected almost metal electrodes and is in charge of getting the electron cloud to the radiating layer (EML). In this case, the ETL (Alq<sub>3</sub>) is connected to the metal cathode (A1) as long as electron transport midst the cathode to the EML layers. This surface's purpose was to transport data from the EML surface to an anode.

The influence of ITO's working capabilities (as a consequence of the remedial method) on the electromagnetic characteristics, effectiveness, and degree of reconnect appropriate organic light diode (OLED) via the Silvaco ATLAS software was investigated [9]. The ITO / CsF / NPB/ Alq<sub>3</sub>/ LiF/ Al structure used in this simulation and it has been implemented within the HOMO and LUMO variables of NPB, Alq<sub>3</sub>, and elements of LiF /Al. The work was 4.78 eV in its natural condition, though after diluting 5 % and 10% by weight Of CsF, it was changed to 5.00 eV and 5.01 eV. When CSF light coatings are sprayed to the ITO, a supporting layer that has now been treated with UV-ozone, the ITO's work is 4.95eV. ITO's work, because measured either by UV-photometric spectrometer, & four different work capabilities, were considered as an accomplishment for the two or more surface's of the OLEDs display. The simulation and trial results indicate that OLEDs absorbed CSF presentation and UV beams as the CSF underpin layer not only has a high current light force and thickness but also reduces the voltage difference between the other OLEDs, especially after change by the ITO (5.11 eV) work, with a 10% CsF arrangement, because once, especially compared to OLEDs that depend on ITO and do not possess any of the beneficial applications.

In [1] suggested a three-layer OLED panel design, in which he investigated and described the band's pattern structure and operation. In OLED architectures, high-quality optical fibers such as IR PPY, BCP, and Alq<sub>3</sub> were employed.  $3 \times 10^{-8}$ ,  $5 \times 10^{-8}$ , and  $2 \times 10^{-8}$  were the values of the bands, respectively. ITOs were employed as anode and cathode, using Ag as the anode. Maxwell-Boltzmann statistics were utilised to create OLEDs, which were based upon the way OLEDs are put together. The ambient temperatures during the experiment were 300°K, and this analysis was utilized as software for the construction of a photovoltaic device. A series of shunt resistant resistors were used to introduce the current limiter for OLED panels. There was a voltage range of -0.2V to 2.5V on the circuit. Whereas the current energy quantities and circuit illumination remained stable, the voltage of such OLEDs linearly increased because when voltage exceeded 2 volts. The concentration of N and P OLEDs structure is substantially established by the LUMO and HOMO phases, compute the electric power consumption in OLED using effective quantity of bandwidth.

### 3. DEVICES STRUCTURE OF ORGANIC LIGHT EMITTING DIODE

The physical structure of this system involves the material, bi-layer and triple layer Organic Light Emitting diode. This organic material used with the different properties, applications and various in width. This work process in three level first one is Hole Infusion Layer (HIL), next level is Hole Transport Layer (HTL) and last one is Electron Transport Layer (ETL). All three processes are in the Emission layers. In the organic layers, ITO and LiF/Al electrodes are attached to each other. Hole infusion layer generate by ITO and electron-infusion layer generate by LiF/Al. 4,4',4"- tris-(N-(1-naphthyl)- N-phenylamino)- triphenyl-amine (1-Naphdata) (58nm) are the transparent substance in plan structure with high-efficiency OLED devices. Tris-(8-hydroxyquinoline) aluminum (Alq<sub>3</sub>) with (Al(C<sub>9</sub>H<sub>6</sub>NO)<sub>3</sub>) material is used in electron-transport layer and emanation for construct the OLEDs. OLED nanostructures construct using Alq<sub>3</sub>. This material is extensively used for characteristics, convenience of synthesis, relative stability, electron transfer and capabilities of outflow. OLED configuration structure construct by the organic compound with the help of a systematic procedure. Alq<sub>3</sub> material molecular weight is low and OLED devices productivity increase by the Green colours. Device has the interconnected electrodes, voltage source, cathos side electrons are infused into LUMO while anode side holes are infused into HOMO. They connected together begin an exciton assembly and this process emit the photon firstly and released the light. Two colours are long-lasting and most efficient for OLED devices which are white and dark blue colour. During this process, tris(8-hydroxyquinoline) aluminum (Alq<sub>3</sub>) (19nm) with (Al(C<sub>9</sub>H<sub>6</sub>NO)<sub>3</sub>) used in OLED for electron transport layer and outflow.

The architecture of OLEDs, excellent properties indeed when OLED simulated by use of Alq<sub>3</sub>. This material have the low molecular weight and its improve the reliability, efficacy, and durability of OLED devices due to green colour. Construction architecture of OLEDs show the Figures 2 and 3 use organic Compound. Whenever we attach voltage, electrons have been included into the most minimum empty molecular orbital, although holes can be included into the

most incredible involved molecular orbital. When an electron and a hole recombine, the consequence is an exciton structure.

In the diagram structure of OLEDs, tris(8-hydroxyquinoline) aluminum (Alq<sub>3</sub>) (19nm) in the midst of (Al(C<sub>9</sub>H<sub>6</sub>NO)<sub>3</sub>) is used as an depletion and electron transport layer. The everywhere use of Alq<sub>3</sub> in the architecture of OLEDs has indeed been stimulated by its excellent properties. Alq<sub>3</sub> is a small molecular weight substance with green colours that significantly improves the efficacy, reliability, and durability of OLED devices. Figures 3 and 4 show construction architecture of OLEDs utilizing Organic Compound. Whenever we attachment electrode voltage, electrons from the cathode have been included into the most minimum vacant molecular orbital, while holes from the anode can be included into the most incredible involved molecular orbital. When an electron and a hole recombine, the consequence is an exciton structure. The configuration of excitation energy induces disintegrates deleterious to the position in ground state due to unbound light emission. The inter-connected electrical vibrancy between both the electrodes and the cathode then is transformed into light strength.

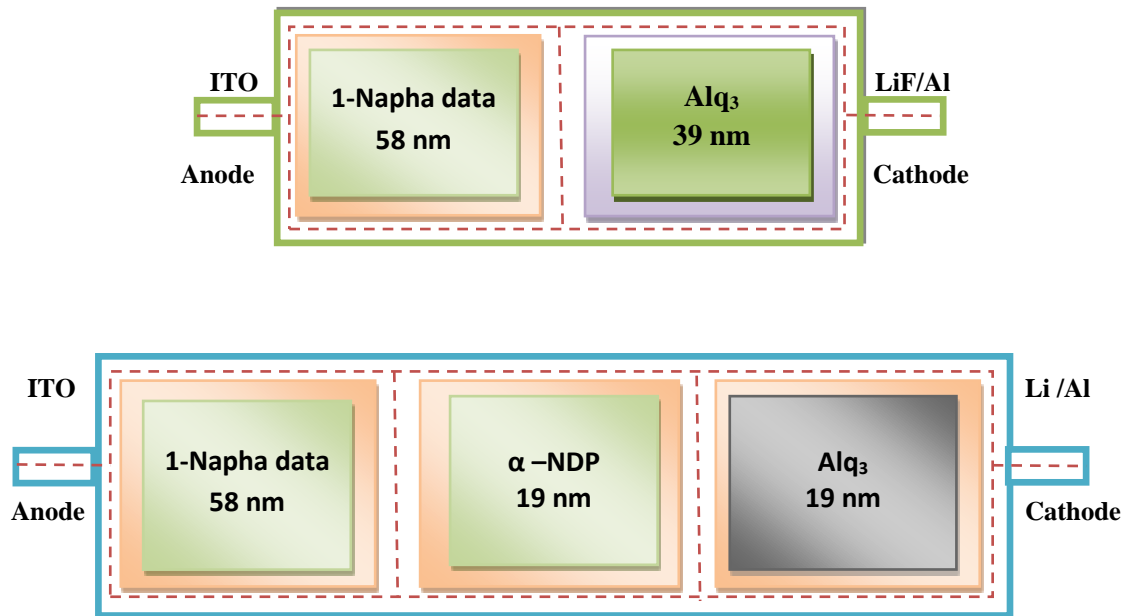


Fig 2 Simulation Structure of the OLED using of bi-layer based OLED & Triple layer based OLED

4. PHYSICAL MODELING AND ASSESSMENT OF OLED CHARACTERISTICS

The ATLAS provides an all-purpose physical capability for (2D) two-dimensional, (3D) three-dimensional semiconductor device modeling. There were estimates the electrical performance of semiconductor composition and gives rise for evaluating the physical mechanisms involved in device operation. Intended for the suitable model of electrical devices such as OLEDs, ATLAS includes a wide range of digital input and modeling methodologies. ATLAS' primary job is to delineation a device utilizing a network interchange. Various phrases are able to be used to access the device. ATLAS solves the differential equation to find the utensils/devices characteristics. Voltage, current, charge density, carrier mobility, and other characteristics are among them. Users must first use a programme called Deck-Build to develop ATLAS devices. To established, you'll need clear instructions.

$$\mu_n(E) = \mu_{n0} e^{(-\Delta_{EN.PFMOB} / KT_{neff} + (\beta_{N.PFMOB} / KT_{neff} - \gamma_{pfmob}) \sqrt{|E|})} \dots \dots \dots (a)$$

$$\mu_p(E) = \mu_{p0} e^{(-\Delta_{EP.PFMOB} / KT_{neff} + (\beta_{P.PFMOB} / KT_{neff} - \gamma_{pfmob}) \sqrt{|E|})} \dots \dots \dots (b)$$

Where the abbreviation

$\Delta_{EN.PFMOB}$  in the Activation Energy in Electron,  $\Delta_{EP.PFMOB}$  in the Activation Energy in Hole,  $\mu_{n0(E)}$  field dependent mobility,  $\mu_{n0}$  zero Field Mobility Electric Field,  $\beta_{N.PFMOB}$  in the Electron Poole-Frenkel factor,

$\beta_{P.PFMOB}$  Hole Poole-Frenkel factor

Langevin equation of the Recombination rate coefficient are given below (d)

$$R_{L(X,Y,Z)} = \frac{A_{LANGEVIN} q [\mu_n(E) + \mu_p(E)]}{\epsilon_0 \epsilon_r} \dots \dots \dots (c)$$

Langevin equation of the Recombination rate are shown in (d)

$$R_L(n, p) = r_L(x, y, z)(np - n_i^2) \dots\dots\dots(d)$$

There are a fundamental state of relationships engage Poisson’s Conditions, The Progression circumstances & the Transport circumstances, Poisson's Equation describes the relationship between variation in the Electrostatic Potential and in the neighborhood of charge thickness of Electrons and Holes. The equation [5] was statistically distinct.

$$\Delta (\epsilon \Delta \psi) = \rho \dots\dots\dots(e)$$

$$\nabla (\epsilon \nabla \psi) = -q(p - n + N_d^+ - N_a^-) \dots\dots\dots(f)$$

Where the abbreviation are given below

$\psi$  the Electrostatic Potential,  $\rho$  local Space charge of density,  $\epsilon$  local Permittivity in (F/cm),  $N_d^+$ - ionized donor density ( $cm^{-3}$ ),  $P$  the Hole Density ( $cm^{-3}$ ),  $n$  Electron Density ( $cm^{-3}$ ) and  $N_a^-$  ionized Acceptor ( $cm^{-3}$ )

Poisson’s model be enhance the of Adding  $Q_T$  (Trapped Charge)

$$\nabla (\epsilon \nabla \psi) = -q(p - n + N_d^+ - N_a^- - Q_T) \dots\dots\dots(g)$$

Where

$$Q_t = q(N_{tD}^+ + N_{tD}^-), N_{tD}^+ \text{ ionized density of donor trap, } N_{tA}^+ \text{ ionized density of Acceptor trap,}$$

The Drift diffusion Equation are given below

$$J_n = qn\mu_n E_n + qD_n \Delta_n \dots\dots\dots(h)$$

$$J_p = qp\mu_p E_p + qD_p \Delta_p \dots\dots\dots(i)$$

Where

$\mu_n$  Electron Mobility,  $\mu_p$  Hole Mobility,  $D_n$  Electron Diffusion Constant,  $D_p$  Hole Diffusion constant,  $\Delta_n$  &  $\Delta_p$  Spatial Gradient of  $n$  and  $p$ .

Table I. Parameters that are needed in OLEDs

Parameters	Value of OLED		
		-NPD	Alq3
P1	58	19	19
P2	5.4	3.01	2.75
P3	2.3	2.35	2.90
P4	3.45	3.34	3.34
P5	$1.1 \times 10^{-4*2}$	$2.1 \times 10^{-05*2}$	$5.52 \times 10^{-06*2}$
P6	$8.83 \times 10^{-5*2}$	$5.13 \times 10^{-06*2}$	$3.67 \times 10^{-7*2}$
$N_c$ room temperature	$2 \times 10^{19}$	$2 \times 10^{19}$	$2 \times 10^{19}$
$N_d$ Room temperature	$2 \times 10^{19}$	$2 \times 10^{19}$	$2 \times 10^{19}$

Where the abbreviation are given below

P1: Thickness of Active layers (nm), P2: Band Gap of Active material (eV),P3: Electron Affinity (eV),P4: Relative Permittivity,P5: Hole mobility ( $cm^2/vs$ ),P6: Electron Mobility ( $Cm^2/Vs$ )

**5. DISCUSSIONS AS WELL AS RESULTS:**

The charge transporters' recombination rate is one of the most essential aspects inside the discharge of light. It really is predicated on electron and hole mobility and also material permittivity. With the development of more layers inside a higher permeability OLED, the combination rate rises. The development of excitons is enhanced by the recombination speed of electrons & holes. The depletion of a light increases as the quantity of photons increases. There in the fabrication of a Bi-layer OLED, organic material is sandwiched between both the hole transport layer and also the electron transport layer. The electron transport layer is in charge of transferring electron darkness to the Emissive Layer, whereas the hole - transporting layer is in charge of handling the hole from the anode to the Emissive Layer (EML). Because as electron transport layer, Alq3 was being used. The 1-naphdata hole transport layer (HTL) is used here. Table II [6, 7] shows the device parameters. Figure 4 shows the Bi-layer's replicated structure. Figure 5 depicts the I-V characteristics of a Bi-layer. The radiant productivity of bi-layer has been achieved to the tune of 32%. Under valid limit conditions, the Langevin recombination demonstration is being used to optimize the OLED's efficacy.

Table II. Measurements with Bi-layer Organic light Emitting

Usage	Materials	Thickness (nm)
-------	-----------	----------------

K	Li/Al	19
H	1-naph data	58
E	Alq3	39
A	ITO	19

Where the abbreviation are given below,

**K** Cathode, **A** anode, **H** hole Transport Layer, **E** Electron transport layers

The EML plate is formed in the centre of the OLED layer in the proposed triple layer OLED architecture. The electron-hole sets combine in the EML model to generate photons [7]. The band hole vitality between the HOMO and LUMO levels may be regulated using a diagram of multiple fluorescent and luminous light atoms[8].

$$E_g = h\nu \dots\dots\dots(j)$$

Where  $E_g$  in the Band Gap energy,  $h$  in Plank’s Constant  $\nu$  in the Frequency

There are a device specifications and illuminating efficiency of 82 % are shown in Table II. Figures 3,4, and 5 exhibit the Triple Layer's simulated structure. Figure 5 shows an estimate of the luminescent intensity of multilayer and triple layer OLEDs. When compared to bi-layer OLEDs, the luminescent power of triple layer OLEDs is 2.65 times higher. This research reveals that multilayer OLED structures are a feasible technique for improving OLED efficiency in low-power, electronic technologies that really are versatile. The result may be expanded to determine the optimal thickness of several OLED layers in organize to enhance reported in result.

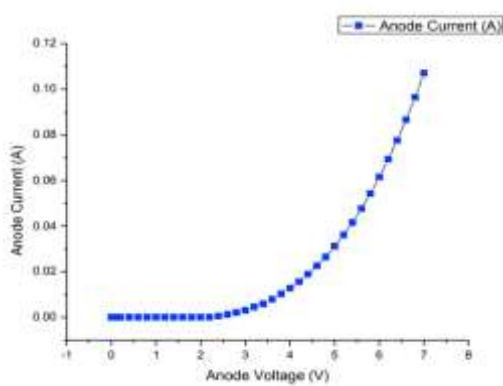


Fig.3 V-I characteristics of Bi-layers of ITO

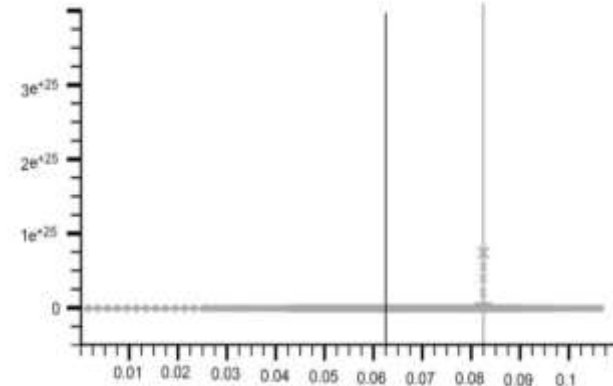
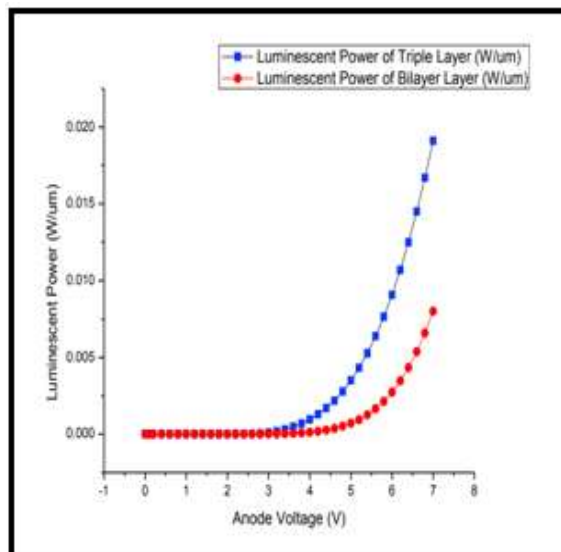
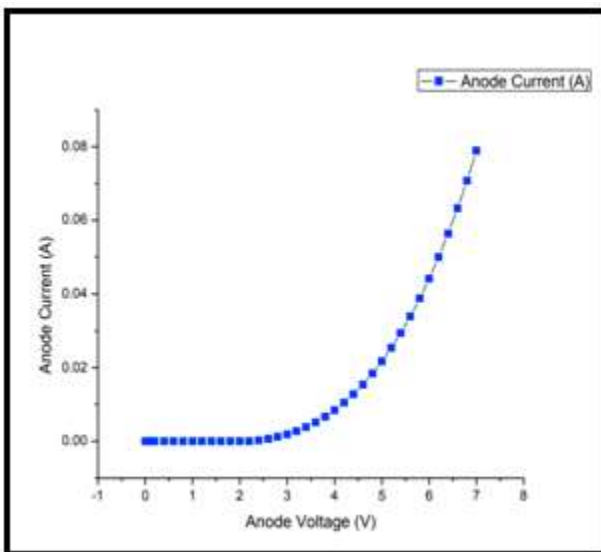


Fig.5 Rate of Triple Layers of Recombination Langevin



**Fig.4** V-I the characteristics of Triple Layer of ITO **Fig.6** Luminescent Power of Bi-layer & Triple Layers

## 6. CONCLUSION

The basic structure of multilayer and tri-layer OLEDs was demonstrated inside the research article. We evaluated iridescence control characteristics for something like the transmitting layer utilizing ATLAS instrumentation. We also compute the V-I characteristics in support of utilizing ATLAS instrumentation. The Langevin Recombination of Triple Layered OLEDs were found to be significantly higher than those of Bi-layer OLEDs. To improve the efficacy of OLEDs, we may also integrate an additional layer of organic materials and the consequence of Langevin charge rearrangement as a layer.

## REFERENCES:

- [1] Atik, İpek & Farsakoglu, Omer & Watsuji, Nurdal & Yilmaz, Saban. (2016). Determination of Electrical and Optical Design Parameters of High-Efficiency OLED. *IJARCCCE*. 5. 949-953.
- [2] A. Udhiarto, Y. Sister, S. Rini, M. Asvial and B. Munir, "Effect of Hole Transport Layer and Electron Transport Layer on the performance of a single emissive layer Organic Light Emitting Diode," 2015 International Conference on Quality in Research (QiR), Lombok, 2015, pp. 137-140.
- [3] A. Uniyal, Srishti and P. Mittal, "Performance comparison of monolayer, bilayer and multilayer organic light emitting diodes, " 2016 International Conference on Computing, Communication and Automation (ICCCA), Noida, 2016, pp. 1505- 1509.
- [4] Cheung, C.H. & Ng, Alan Man Ching & Djurišić, A.B. & Liu, Z.T. & Kwong, C.Y. & Chui, P & Tam, Hoi-Lam & Cheah, K.W. & Chan, Wai & Chan, J & Lu, A.W. & Rakić, A.D.. (2008) "Angular dependence of the emission from low Q-factor organic microcavity light emitting diodes". *Displays*. 29. 358-364.
- [5] Haiying Chen, Junwu Chen, Chengfeng Qiu, B. Z. Tang, Man Wong and Hoi-Sing Kwok, "Blue organic light-emitting diode based on 1,2,3,4,5-pentaphenyl-1-(8-phenyl-1,7-octadiynyl)silole," in *IEEE Journal of Selected Topics in Quantum Electronics*, vol. 10, no. 1, pp. 10-15, Jan.-Feb. 2004.
- [6] I. A. Lysenko, L. A. Patrashanu and D. D. Zykov, "Organic light emitting diode simulation using Silvaco TCAD tools," 2016 International Siberian Conference on Control and Communications (SIBCON), Moscow, 2016, pp. 1-5.
- [7] Jiyoun, S & Seokki, Y & Sons, M & Park, Chinho. (2006). Fabrication of red, green, and blue organic light-emitting diodes using m- MTDATA as a common hole-injection layer. *Proceedings of International Meeting on Information Display*. 2. 1408-1409.
- [8] Kamohara, Itaru & Townsend, Mark & Cottle, Bob. (2005). Simulation of heterojunction organic thin film devices and exciton diffusion analysis in stacked-hetero device. *Journal of Applied Physics - J APPL PHYS*. 97. 10.1063/1.1823580.
- [9] R. Chowdhury, M. R. Haq, S. Paul and M. S. U. Chowdhury, "Numerical analysis of performance improvement of modified ITO based organic light emitting diode," 2015 International Conference on Advances in Electrical Engineering (ICAEE), Dhaka, 2015, pp. 348-351.
- [10] Tetsuka, Hiroyuki & Ebina, Takeo & Tsunoda, Tatsuo & Nanjo, Hiroshi & Mizukami, Fujio. (2008). Fabrication of Flexible Organic Light-Emitting Diodes Using Transparent Clay Films as Substrate. *Japanese Journal of Applied Physics*. 47 1894-1896.
- [11] Yousefi, Mohammad & Fallahzadeh, Ali & Saghaei, Jaber & Davoudi Darareh, Mahdi. (2016). Fabrication of flexible ITO-free OLED using vapor-treated PEDOT:PSS thin film as anode. *Journal of Display Technology*. PP. 1-1. 10.1109/JDT.2016.2624341.
- [12] Sunil kumar Yadav & Rajendra kuamr (2022), Enhancement Of Luminous Efficacy Oled Using Thickness Variation. *Journal of the Maharaja Sayajirao University of Baroda ISSN :0025-0422 Volume-56, No.1(V) 2022*